



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-698-011
Job Sheet 169021



Part No: D412-698-011

Job Qty: 2 ea

Part Name: Cabin Door Roller LH Aluminum Door



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/29/17

Job Tracking No:

→ **Due Date:** 12/22/17

Created By: Linda Lacelle

→ **Type:** SOLD

Description:

Customer: Heli-Lift International Inc (CHLIF01)

Hangar No. 2 Yorkton Airport, PO Box 1971 Yorkton, SK, S3N3X3 Canada ph:(306) 783-5438

Note: 09/20/2017JR Recommend D412-698-111, If Installing With P/N 205-032-669-Xxx Aluminum Cabin Doors. Not Compatible With Aircraft Equipped With Bell P/N 412-030-300-Xxx Composite Doors.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/22/17	0.00	0.00	Start Up Stores/Pkg-2		SL
110	Packaging	2 pcs		12/22/17	0.00	0.00	Packaging1-4		SL
120	QC	2 pcs		12/22/17	0.00	0.00	QC4		SL
125	DC	2 pcs		12/22/17	0.00	0.00	DC		SL
130	Packaging	2 pcs		12/22/17	0.00	0.00	Packaging3-2		SL
140	QC21-FG	2 Ea		12/22/17	0.00	0.00	QC21		SL

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Photocopy bluefile and create labels per PPP D412-698-011 CHG003

130 - Identify and pack for shipping as per PPP D412-698-011 Location: FG034

140 - QC21- Final Inspection - Work Order Release

DEC 20 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3121-141 5025493	6	2	0	0
110-Packaging	D3121-143 5025490	2	2	0	0
	D3137-043 5025485	2	9	0	0
	D3183-043 F105803	2	7	0	0
	D3199-1 5025496	18	125	0	0
	D3202-1 5025498	2	8	0	0

Part Specifications

Specifications could not be found.

Plex 11/29/17 12:54 PM dart.lacelle.linda



S025500



Cabin Door Roller LH Aluminum Door

PART NO:
Revision:
Operation:
Change No:

D412-698-011
Start up Operation

Mfg Date: 12/20/17
Job No: 169021

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Change Record

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Part Number: D412-698-011/-012

Description: CABIN DOOR ROLLER, LH/RH

[illegible]

*Ref. only***6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS**

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Qty -027	Qty -028	Part Number	Description
X								D412-698-011	CABIN DOOR ROLLER KIT, LH
	X							D412-698-012	CABIN DOOR ROLLER KIT, RH
		X						D412-698-013	DOOR HANDLE KIT
			X					D412-698-017	REPLACEMENT DOOR TRACK KIT
				X				D412-698-019	BEARING OVERHAUL KIT
					X			D412-698-021	REPLACEMENT SHIM KIT
						X		D412-689-027	BRACKET KIT, LH (ALUMINUM DOORS)
							X	D412-689-028	BRACKET KIT, RH (ALUMINUM DOORS)
3	3							D3121-141	BRACKET ASSEMBLY
1								D3121-143	BRACKET ASSEMBLY
	1							D3121-144	BRACKET ASSEMBLY
1	1							D3137-043	BRACKET ASSEMBLY
1								D3183-043	BRACKET ASSEMBLY
	1							D3183-044	BRACKET ASSEMBLY
9	9		9					D3199-1	BRACKET
						1		D3199-3	FORWARD BRACKET, LH
							1	D3199-4	FORWARD BRACKET, RH
1	1		1					D3202-1	COVER
		4						D3203-1	HANDLE
		1						D3220-041	DOUBLER
		1						D3220-042	DOUBLER
		2						D3220-3	DOUBLER
				7				D3121-21	BOLT
				5				D3121-241	BEARING ASSEMBLY
				1				D3137-3	GUIDE
				1				D3137-5	WASHER
				2				D3183-045	BEARING ASSEMBLY
					3			D3238-1	SHIM
					1			D3238-3	SHIM
					2			D3238-5	SHIM
					6			D3238-11	SHIM
					2			D3238-13	SHIM
					4			D3238-15	SHIM
		8						NAS1149D0463J	WASHER (AN960JD416L)
		8						MS21042L4	NUT (OR MS21042-4)
		16						MS24694-S98	SCREW
				1				MS24694-S101	SCREW